



Complex Buildings and Safety related Systems: The Hot Cell Complex

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Big Science BuSiNess Forum 2022

Hot Cell Facility Functions:

- To maintain activated and/or contaminated equipment:
 - o In Vessel Components
 - Ex-Vessel Equipment
 - Tokamak Remote Handling systems.
- To treat the radioactive waste and effluents generated in both the Tokamak Complex and the Hot Cell Facility itself: Low-Level Waste (LLW) (class A and B), Purely tritiated waste, Radioactive effluents, and any waste contaminated with beryllium.
- To import and export components and waste
- To control human access to the Hot Cell Facility and the Tokamak machine.





Max weight Port Plugs (EPP) ~ 50 tons



2.4 m

ITER Tokamak Maintenance:

- A large number of In and Out of Vessel systems need to be maintained and / or repaired.
- Due to induced activity, activated dust or chemical hazards (like beryllium); remote, confined and shielded maintenance is a necessity.





Lessons Learnt from the Tokamak Complex :

- Concurrent design development with clear, unambiguous and adequate design maturity from all stakeholders (building/services/processes). Transversal design gates reviews with sound verification of the safety demonstration.
- Leave flexibility for design solutions when appropriate.
- Enhance joint collaborative relationship IO and F4E regarding safety concerns. Upstream close collaboration with the Safety Department.
- Staged construction on operation need basis
- Contract for construction shall not be signed until requirements are well defined and baselined.
- Benefits of IO and F4E integrated team. Unique integration and coordination workforce, especially for interfaces definition
- Contain changes, control related disruptions on design and construction.
- Lean Processes especially for construction phase.



Tokamak Complex construction by F4E :

400,000-tonne edifice that reunites the Tokamak, Diagnostic and Tritium buildings. © ITER Organization



The TOP 5 challenges:

- Large and complex nuclear facility, comparable to the Tokamak Complex. First of A Kind (FOAK) for remote activities. Maintenance of sophisticated and heavy, large sized equipment.
- Licensing challenge : The Hot Cell Facility delivery is mandatory for obtaining the hold point release from the Nuclear Regulator to operate the ITER Tokamak,
- Schedule constraints: First functionalities need for Pre Fusion Power Operation (PFPO).
- Budget Constraints:
 - Adjust the scheduled and corrective maintenance program to the strict and real needs
 - o Avoid conservative approach to rationalize the Facility
 - Build on the basis of mature and validated design
 - Design with a constrained budget in mind
- It is fully part of the science and technology demonstration of ITER.



Automated Cleaning Cell System (ACCS) © ITER Organization

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Safety Challenge:

- Seismic conditions
- Fire protection
- Extreme climatic conditions
- Air Plane Crash
- Drop Loads (heavy and large components)
- Workers radiation exposure limitation
- Confinement of Radiological materials
- Workers Chemical risks (exposure limitation to Beryllium)



As a nuclear operator, the ITER Organization is regularly inspected and audited by French nuclear authorities, French Nuclear Safety Agency (ASN) © ITER Organization

The Hot Cell Facility delivery is mandatory as part of the licensing process with the Nuclear Regulator to operate the ITER Tokamak



Status of the design:

- Conceptual Design level of maturity
- The Review of the Concept Design occurred at the end of 2021
- The closure of the Concept Design phase in underway:
 - Answer to the comments and safety justification
 - Produce closure report
 - Prepare the input for the Preliminary Design

Procurement to come:

• Hot Cell Complex Engineering support:

Procurement 2023



Item range above 10 000 000 EUR

• Hot Cell Complex Preliminary Design contractors:

Procurement 2023



Item range above 10 000 000 EUR



Hot Cell and Rad Waste Building B21© ITER Organization

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Tentative Short Term Schedule:







Questions?

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