

Cryogenics and Vacuum – lessons learnt and opportunities with F4E

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Content

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Cryoplant and Fuel Cycle programme

Lessons learnt – how to make F4E contracts a success

- Neutral Beam Cryopumps
- Isotope Separation System

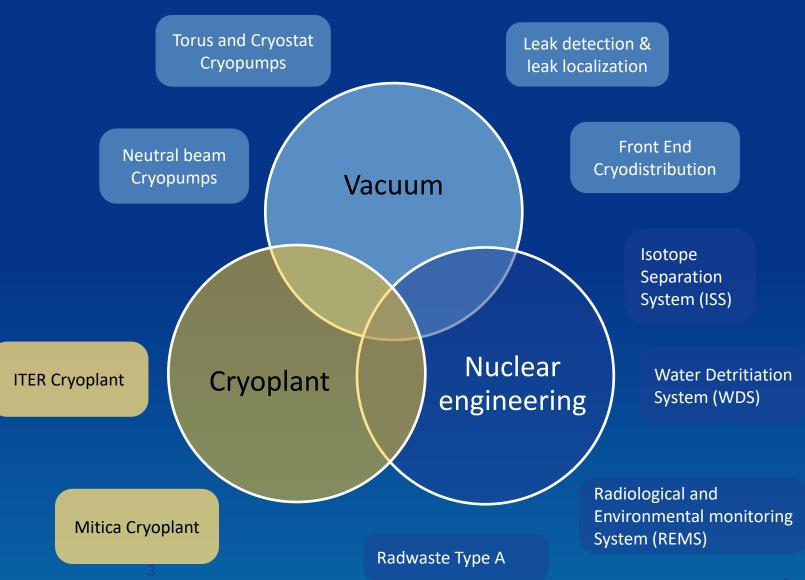




Since 2009 > 45 contracts placed Value >150 MEUR



Cryoplant and Fuel Cycle Programme







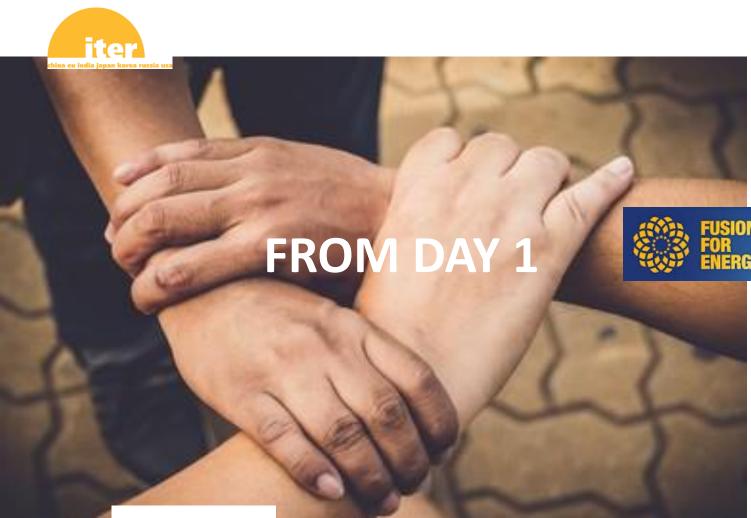
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Lesson learnt

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Early partnership required

Collaboration Trust Commitment



Industrial Partners



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Lesson learnt

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Right focus at the right time

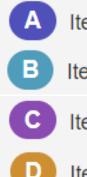
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Your involvement =>

Plan 🔶	Build Run
Build the right thing	Build the thing right
Scope, requirements, interfaces, market, technologies	Strong quality and nuclear safety culture Processes targeted at managing complexity
Deliver	
Negotiate Compliant equip	
Contract, requirements, solutions Participate Market survey, R&D, prototypes	



Future opportunities



Item range **300 000 – 2 000 000 EUR**

- Item range **1 500 000 5 000 000 EUR**
- Item range **4 000 000 12 000 000 EUR**
- Item range above 10 000 000 EUR



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Neutral Beam Cryopumps

- 3 cryopumps (2 sides each)
- >100m2 pumping surface
- >500 cryopanels
- >650 thermal shield panels

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- 1000s of radiography films
- >500 leak tests
- Protection Important Activities
- Tight tolerances
- Est. 1st contract: 2025
- Value: >10MEUR 🔘





Isotope Separation System

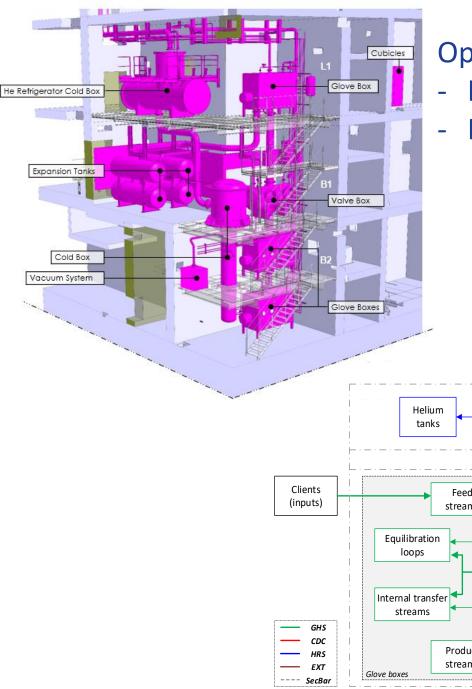
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- Cryogenic distillation of D-T

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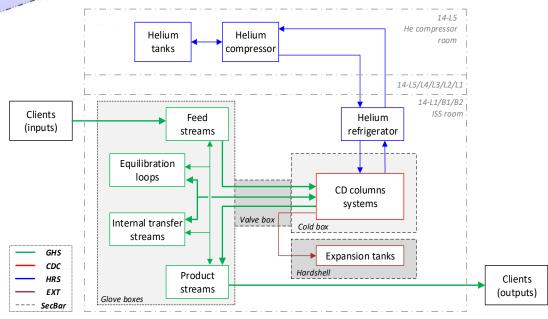
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- Ongoing Sizing studies
- Cold box ≈ 7.5m high
- He refrigerator ≈ 3kW @ 16K
- He tanks ≈ 15m3 @ 16K
- Tritium containment function
- Complex qualification scope
- Contracts ongoing with
- Est. 1st F4E contract: 2026
- Value: >10MEUR



Opportunities for:

- Integration services
- Final design & procurement
 - Refrigeration system
 - Cold box manufacturing
 - Pressure vessels
 - Piping and structure



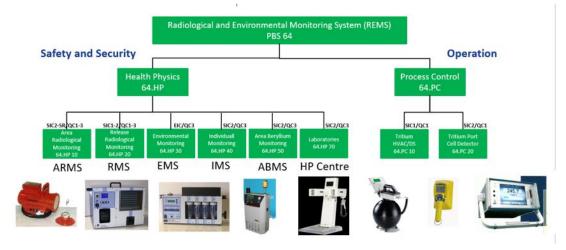


Other opportunities

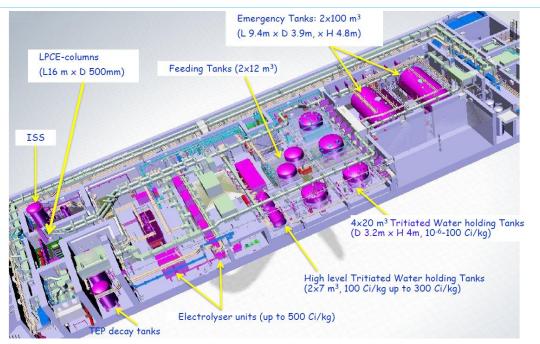
Item range above 10 000 000 EUR

Radiological and Environmental Monitoring System





Est. next F4E contract: 2025

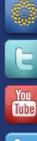


Est. 1st F4E contract: 2026



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